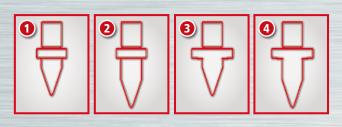


Flowdrill of your choice								
	Diameter	① Short (Standard)	② Long (Standard)	③ Short (Flat)	4 Long (Flat)	Working t	Shank	
Thread size	Ø	maximum material thickness			Short	Long	Ø	
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
M 4	3.7	1.8	2.6	2.2	4.2	8.1	10.3	6
M 5	4.5	1.9	2.7	2.4	4.6	9.2	11.8	6
M 6	5.4	2.0	2.9	2.5	5.0	10.5	13.5	6
M 8	7.3	2.2	3.3	2.9	5.9	13.5	18.1	8
M 10	9.2	2.6	3.7	3.2	6.6	16.8	22.5	10
M 12	10.9	2.8	4.0	3.5	7.2	19.8	26.4	12





Did you know...

that if you manufacture 10,000 threads with our friction drilling technology you can save up to 41% of time and 1,500 € in consumables? (1)

Would you like to use Flowdrill for several thread sizes?

With our Flowsets you economically complement your starter kit.

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⁽¹⁾ Source: Cost Benefit Analysis 03/2009