Service Guide

Vickers[®] by Danfoss **Directional Controls**



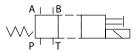
Directional Control Valve

DG4V-3(S)-*N-FJ/FW-60 DG4V-3(S)-*A(L)/B(L)-FJ/FW-60

DG4V-3(S)-*A(L)/B(L)-FJ/FW-60 Spring offset/Spring centered



Single solenoid valves, solenoid at "A" port end. Transient condition only.

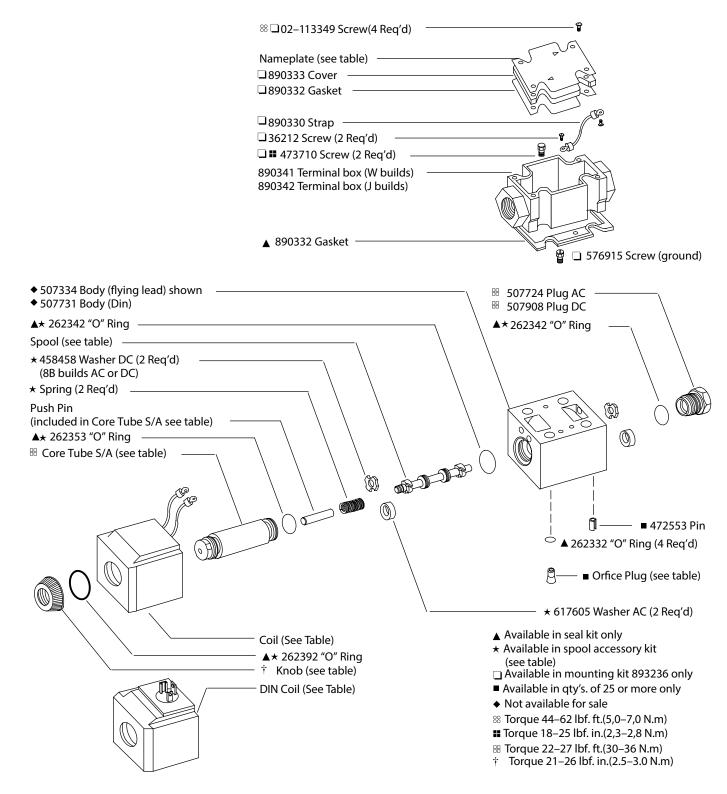


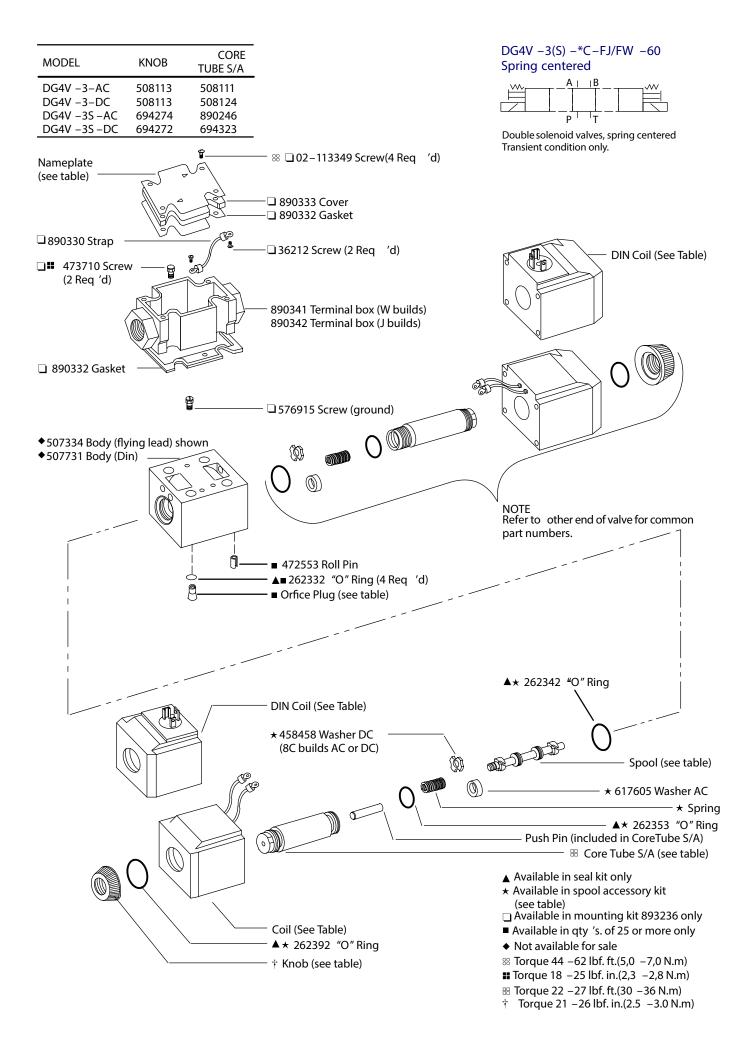
Single solenoid valves, solenoid at "B" port end. Transient condition only.

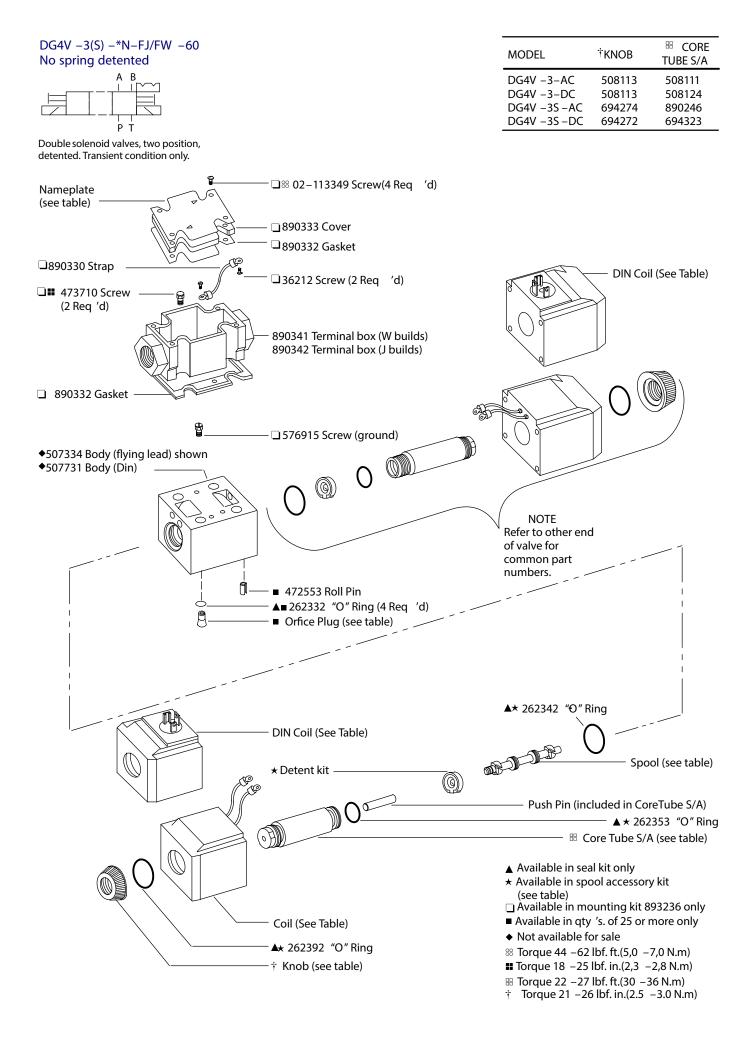
MODEL	†κnob	
DG4V–3–AC DG4V–3–DC DG4V–3S–AC DG4V–3S–DC	508113 508113 694274 694272	508111 508124 890246 694323
22 35 80	07 .L/L	0, 1020

NOTE

Right hand assembly shown, for left hand assembly all parts reversed except body (& spool on "B" builds) and electrical connectors (where applicable).







MODEL	† KNOB	B CORE TUBE S/A
DG4V –3–AC	508113	508111
DG4V –3–DC	508113	508124
DG4V –3S –AC	694274	890246
DG4V –3S –DC	694272	694323

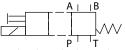
NOTE

Right hand assembly shown, for left hand assembly all parts reversed except body (& spool on "B" builds) and electrical connectors (where applicable).

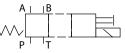
LIMIT SWITCH ADJUSTMENT

Remove cover and energize solenoid. Loosen switch retaining screws and position switch to obtain complete circuit from common (C) thru normally open (NO) contacts. De –energize solenoid and make sure switch returns to normally open (NO) position before re –installing cover.

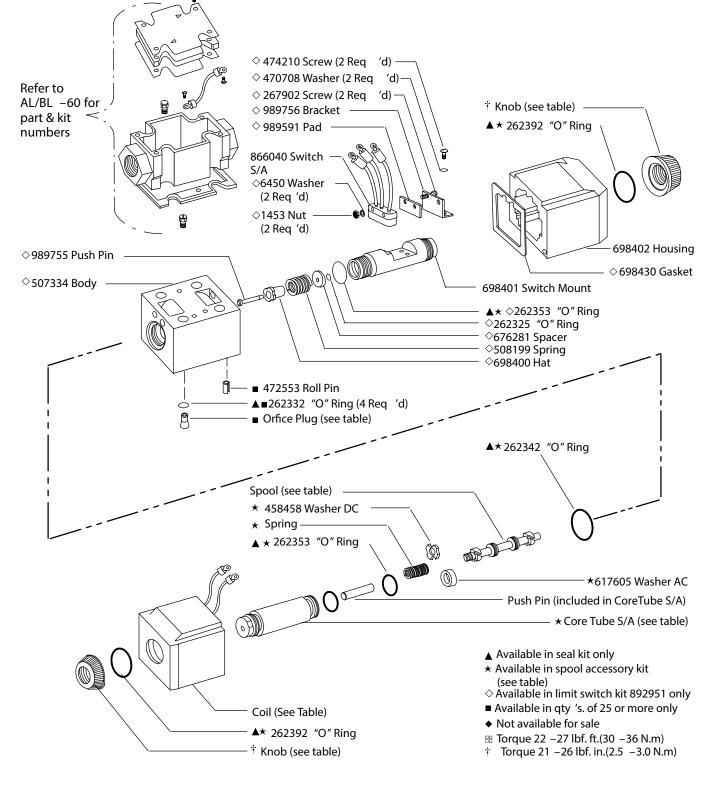
DG4V -3(S) -*A(L)/B(L) -S3/S4 -FJ/FW -60Switch option



Single solenoid valves, solenoid at "A" port end. Transient condition only.



Single solenoid valves, solenoid at "B" port end. Transient condition only.



BLANK NAMEPLATES (DG4V-3S-60 STANDARD VALVE)

MODEL CODE	NAMEPLATE
DG4V-3S-***-**-M-U-**60	694302
DG4V-3S-***-**-M-F/FP A3/FPA5-**-60	694386
DG4V-3S-***-**-M-FPB-**B-60	694363
DG4V-3S-***-**-M-FPBL-**-60	694362

BLANK NAMEPLATES (DG4V-3-60 HIGH PERFORMANCE VALVE)

MODEL CODE	NAMEPLATE
DG4V-3-***-**-m-(S*)-U-*7-60	694303
dg4v-3-***-**-M-(S*)-U-*2/*6-60	694451
DG4V-3-***-**-M-(S*)-F/FP A3/FPA5-*7-60	694387
DG4V-3-***-**-M-FPB-**-60	865929
DG4V-3-***-**-M-FPBL-**-60	865930

NOTE

Use blank nameplates when converting to other valve configurations. Model number, assembly number, coil designator, tank pressure, and graphic symbol must be imprinted by person performing conversion.

RESTRICTOR PLUG Install in P,T, A, or B As Required				
CODE	ORIFICE DIA.	PART #		
03	0,30 (0.012)	694341		
06	0,60 (0.024)	694342		
08	0,80 (0.030)	694343		
10	1,00 (0.040)	694344		
13	1,30 (0.050)	694345		
15	1,50 (0.060)	694346		
20	2,00 (0.080)	694347		
23	2,30 (0.090)	694348		

CAUTION

There is no coil/coretube/part interchangeability between the -60 design and the previous design valves.

- Seal kits
- Seal kit 858996 for (F type coil) Seal kit 858995 for (U type coil)
- Seal kit 859049 for (MS spool position monitor switch

Bolt spacer kit 893225 (spacers required when using -40 design bolts to mount a -60 design valve)

NOTE

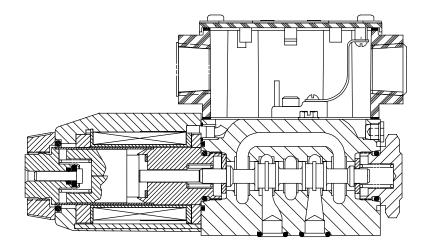
For satisfactory service life of these components in industrial applications, use full flow filtration to provide fluid which meets ISO 4406 cleanliness code 20/16 for up to 200 bar (3000 psi) and 18/14 for above 200 bar (3000 psi) or cleaner.

Spool accessory kits

These kits contain the correct centering washers, centering springs, and seal kit to service or convert all valve build types. Some extra parts may exist after service or conversion (seals, spring, etc.) Spool not included in kit and must be ordered separately.

DG4V-3S-AC/DC 893240

all spools, all builds, except detent	
builds	
DG4V-3S-AC 893242	
all spools, detent builds only	
DG4V-3S-DC 893243	
all spools, detent builds only	
DG4V-3-AC 893238	
all spools, all builds, except 8B/8C, or	r
detent builds	
DG4V-3-AC 893239	
8B/8C builds only	
DG4V-3-AC/DC 893242	
all spools, detent builds only	
DG4V-3-DC 893239	
all spools, all builds, except detent	
DG4V-3L-DC 893239	
all spools, low power only	
DG4V-3L-AC 893241	
all spools, all builds, low power only,	
except 8B/8C	
DG4V-3L-AC 893239	
low power, 8B/8C only	



Construction of a typical single solenoid model

	uring spool shift.				
Detented	Sol. pc	ort A end	Sol. pc A i iB	ort B end	Spring centered
P		P T			
SPOOL/SPRING CODE	SPOOL # SPO	OL		SPOOL FUNCTION	IAL GRAPHIC SYMBOLS
♠ OA(L)	617498	AO			
OB(L)/OC	617121	ОВ		OBL	
♠ 2A(L)	617120	2A			
2B(L)/2C	617118	2B		2BL $\begin{bmatrix} 1 & 1 & 1 & 1 \\ T & T & T & T \end{bmatrix}$	$2C \qquad \qquad$
♠ 2N	617126	2N			
6B(L)/6C	617119	6B		6BL	6C
7B(L)/7C	617125	- П - 7В		7BL	
8B(L)/8C	458950	∬—∬— ↓ ↓ ↓ ↓ ↓ → 8B			
♠ 22A(L)	617122	22A			
22B(L)/22C	617455	22B		$22BL \begin{bmatrix} \downarrow & \downarrow & \downarrow & \downarrow & \downarrow \\ T & T & T & T & \downarrow & T \end{bmatrix}$	
24A(L)	617456	24A		24AL	
33B(L)/33C	617123	33B		33BL	33C
34B(L)/34C	617128	34B		34BL → → → → → → → → → → → → → → → → → → →	34C
♠ 52BL/52C	617131			52BL + + + + + + + + + + + + + + + + + + +	
♠ 56BL/56C	617132			56BL	
66B(L)/66C	698745	66B		66BL	66C
♠ 521B	617131	521B			
♣ 561B	617132	561B			

SPOOL ASSEMBLY NOTES

Spool orientation unimportant except where indicated. These spools to be installed as shown in above table with left hand end towards "A" port (reverse 180° for all "AL" builds).

COILS (DG4V-3S-60 STANDARD VALVE)

Code	VOLTS 50 HZ	AC 60 HZ	FLYING LEAD COIL	DIN COIL
NN	24		02-111630	02-111255
Ν	24	24	02-111631	02-111541
K	48	48	02-111633	02-111542
А	110		02-101730	02-101725
EK		115	02-111635	02-111258
В	110	120	02-101731	02-101726
DN		220	02-111638	02-111545
D	220	240	02-101733	02-101728
EM		440	02-111643	02-111262

COILS (D	COILS (DG4V-3-60 HIGH PERFORMANCE VALVE)				
Code	VOLTS 50 HZ	AC 60 HZ	FLYING LEAD COIL	DIN COIL	
NN	24		865853	865835	
Ν	24	24			
К	48	48			
Α	110		508166	507825	
EK		115	866458	866456	
В	110	120	508169	507833	
BL	110	120	698563	698562	
DN		220		02-124586	
D	220	240	508170	507834	
EM		440	865836	865856	

COILS (DG4V-3(S)-60 STANDARD/HIGH PERFORMANCE VALVE) * Available For High Performance Valve Only

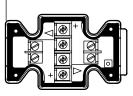
*	* Available For High Performance Valve Only				
Cod	e VOLTS DC	FLYING LEAD	DIN COIL		
		COIL			
G	12	508172	507847		
GL*	12	508175	507855		
Н	24	508173	507848		
HL*	24	508174	507852		
DK	32	865863	865881		
OJ	48	865864	865882		
DM	80	865865	865883		
DJ	98	865639	865637		
Р	110	865866	865884		
DP	125	865867	865885		
Ζ	180	865868	865886		
EJ	196	865640	865638		
S	220	865869	865887		

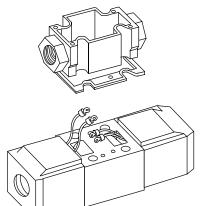
CAUTION

Electrical power must be disconnected before removing/replacing terminal block, receptacle plug, indicator lights or limit switch.

DG4V-3(S)-FTJ/FTW-60 Terminal block.

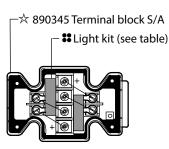
┌─☆ 890345 Terminal block S/A

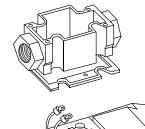


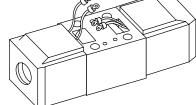


NOTE Refer to valve model drawing for balance of part numbers.

DG4V-3(S)-FTJL/FTWL-60 Terminal block with lights.



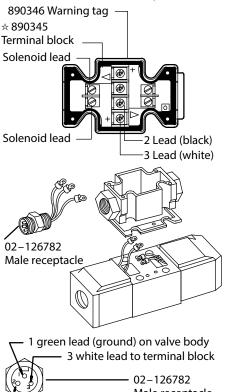




NOTE Refer to valve model drawing for balance of part numbers.

DG4V -3(S) -A/B -FPA3W -60

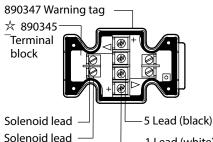
Terminal block with male receptacle

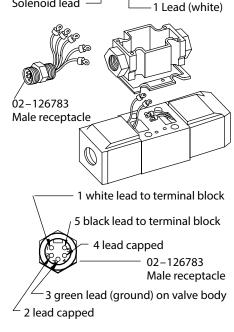


Male receptacle

2 black lead to terminal block

DG4V -3(S) -A/B -FPA5W -60 Terminal block with male receptacle





Accessory kits

Terminal box accessory kit 893236 (contains all parts for monting box)

☆ Terminal strip kit 890345 (includes all attaching hardware).

Limit switch kit 892951 (contains all minor parts for servicing limit switch).

NOTE

Light kits cannot be installed without a terminal strip.

Light kits

(terminal strip not included)		
VOLTAGE	KIT #	
12VDC	893231	
24 VDC	893232	
98 VDC	893233	
120 VAC	893234	
240 VAC	893235	
Faulting and trade	and a second line of the second second	

For use on valves with terminal strip installed.

Light kits (terminal strip included) VOLTAGE KIT

12VDC	893226
24 VDC	893227
98 VDC	893228
120 VAC	893229
240 VAC	893230
_	

For use on valves without terminal strip installed).

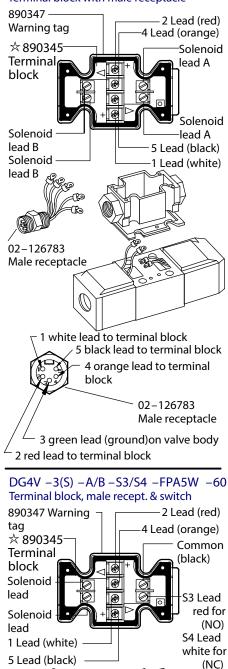
NOTE

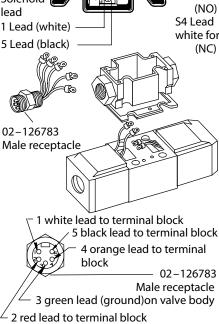
Refer to valve model drawing for balance of part numbers.

CAUTION

Electrical power must be disconnected before removing/replacing terminal block, receptacle plug, indicator lights or limit switch.

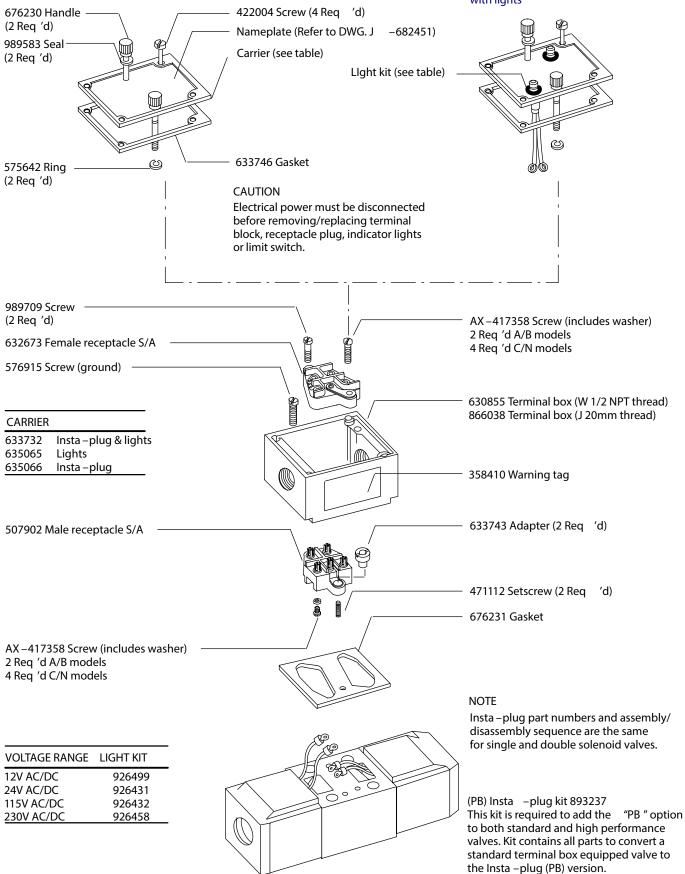
DG4V -3(S) -C/N-FPA5W -60 Terminal block with male receptacle

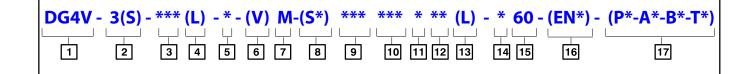




DG4V -3(S) -*-FPB -60 Instaplug male/female receptacle

DG4V -3(S) -*-FPBL -60 Instaplug male/female receptacle with lights





1 D – Directional control valve G – Subplate mounted 4 – Solenoid operated V – 350 Bar (5075 psi) P, A, & B ports

2 Standard/High performance

3 – High performance 80 l/min (21 gpm) at 350 bar (5075 psi)
 35 – Standard performance 40 l/min (10.5 gpm) at 350 bar (5075 psi)

3 Spool type (see table)

4 Spool/Spring arrangement

- A Spring offset, single solenoid
- AL Same as A but left hand build
- **B** Spring centered, single solenoid
- **BL** Same as B but left hand build
- **C** Spring centered
- **F** Spring offset, shift to center
- N No spring detented

5 Manual override options

Blank – Plain override solenoid only **H** – Waterproof override solenoid end only

- **H2** Waterproof override both ends of single soleniod
- **P2** Plain override both ends of single solenoid

Y – Lockable manul override solenoid ends only

Z – No overrides in either end

6 Solenoid energisation identity

Blank – Standard arrangement for ANSI B93 9 (energise solenoid A for flow A to P port)
V – Solenoid A at port A end and/or solenoid B at port B end, regardless of spool type.

(All 8 spool valves are V code)

7 Flag

Electrical options & features

8 Spool indicator switch

Available onhigh performance models, DG4V- 3, only. Omit when not required. For DG4V- 3- *A(L)- (Z)- (V)M- S*- U valves having type 2 and 22 spools with proximity type DC switch: **S1** - Switch, normally open.

S2 – Switch, normally closed. For

DG4V- 3- *A(L)- (Z)- (V)M- S*- FP A5Wvalves having mechanical type AC switch, wired to 5 pin receptacle: **S3** – Switch, wired normally open.

S4 – Switch, wired normally closed.

For

DG4V-3 - *A(L)-(Z)-(V)M-S5-F(T)W/J valves having mechanical type AC switch.

S5 – Switch, free leads

9 Coil type

- **U-** ISO 4400
- F Flying lead
- SP1 Single 6, 3 series spade to IEC 760
- **SP2** Dual 6, 3 series spade to IEC 760
- X1 Flameproof solenoids
- TP EEx- d- 11B- T4

X2 – Hazardous location solenoids to

- meet UL & CSA approval
- **X3** Special protection solenoids to
- BASEEFA standard SFA009:1972,

protection class Ex- S- 11- T4

10 Electrical connections (F type coil only) omit if not required)

- T Wired terminal block
- **PA** Instaplug male receptacle only
- **PB** Instaplug male & female receptacle
- **PA3** Three pin connector
- **PA5** Five pin connector

11 Housing (F type coils only)

- **W** 1/2 NPT thread wiring housing
- J 20 mm thread wiring housing

- 12 Solenoid indicator lights (omit if not required) Not available on PA, U, SP1, & SP2 builds
- 13 Coil indentification (see table)
- (*L coils not available on DG4V-3S builds)

14 Tank pressure rating

Standard performance DG4v-3S 5 – 100 Bar (72 psi)

- High performance DG4V-3
- **2** 10 Bar (145 psi)
- **4** 70 Bar (1015 psi)
- **6** 160 Bar (2320 psi) AC valves
- 7 210 Bar (3045 psi) DC valves

15 Design

- **16** Special modifications (omit if not required)
- **17 Port orifice plugs** (see table) omit if not required



Products we offer:

- Cartridge valves
- DCV directional control valves
- Electric converters
- Electric machines
- Electric motors
- Gear motors
- Gear pumps
- Hydraulic integrated circuits (HICs)
- Hydrostatic motors
- Hydrostatic pumps
- Orbital motors
- PLUS+1[®] controllers
- PLUS+1° displays
- PLUS+1[®] joysticks and pedals
- PLUS+1[®] operator interfaces
- PLUS+1[®] sensors
- PLUS+1[®] software
- PLUS+1[®] software services, support and training
- Position controls and sensors
- PVG proportional valves
- Steering components and systems
- Telematics

Hydro-Gear

www.hydro-gear.com

Daikin-Sauer-Danfoss www.daikin-sauer-danfoss.com **Danfoss Power Solutions** is a global manufacturer and supplier of high-quality hydraulic and electric components. We specialize in providing state-of-the-art technology and solutions that excel in the harsh operating conditions of the mobile off-highway market as well as the marine sector. Building on our extensive applications expertise, we work closely with you to ensure exceptional performance for a broad range of applications. We help you and other customers around the world speed up system development, reduce costs and bring vehicles and vessels to market faster.

Danfoss Power Solutions – your strongest partner in mobile hydraulics and mobile electrification.

Go to www.danfoss.com for further product information.

We offer you expert worldwide support for ensuring the best possible solutions for outstanding performance. And with an extensive network of Global Service Partners, we also provide you with comprehensive global service for all of our components.

Local address:

Danfoss Power Solutions (US) Company 2800 East 13th Street Ames, IA 50010, USA Phone: +1 515 239 6000 Danfoss Power Solutions GmbH & Co. OHG Krokamp 35 D-24539 Neumünster, Germany Phone: +49 4321 871 0 Danfoss Power Solutions ApS Nordborgvej 81 DK-6430 Nordborg, Denmark Phone: +45 7488 2222 Danfoss Power Solutions Trading (Shanghai) Co., Ltd. Building #22, No. 1000 Jin Hai Rd Jin Qiao, Pudong New District Shanghai, China 201206 Phone: +86 21 2080 6201

Danfoss can accept no responsibility for possible errors in catalogues, brochures and other printed material. Danfoss reserves the right to alter its products without notice. This also applies to products already on order provided that such alterations can be made without subsequent changes being necessary in specifications already agreed. All trademarks in this material are property of the respective companies. Danfoss and the Danfoss logotype are trademarks of Danfoss A/S. All rights reserved.