# MOORE INDUSTRIES WORLDWIDE



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## Description

These 2-wire (loop-powered) I/P transmitters accept a current signal (such as 4-20mA) from a DCS, PLC or PC-based control system. They convert the current signal to a pneumatic signal (3-15psig, 0.2-1bar, 20-100kPa, etc.) to provide precise, proportional control of valves, actuators and other pneumatically-controlled devices.

The economical IPH<sup>2</sup> (Type 4X) is watertight, dust-protected, and resistant to corrosion and chemicals. In addition to meeting Type 3X/4X requirements, the IPX<sup>2</sup> can be installed in explosion-proof environments.

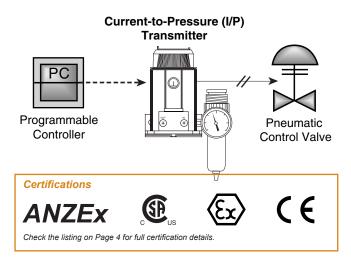
Both units are available with an optional coalescing filter/regulator that combines an air filter and miniature supply line regulator with a pressure gauge that reads in both psig and bars.

### Approved for Use with Natural Gas

Special design, construction and materials allow the model IPX<sup>2</sup> with the -NG1 or -NG2 option to be used with natural gas as its pneumatic supply (commonly referred to as sweet gas consisting of up to 20ppm of  $H_2S$ ).

Meets the US Environmental Protection Agency (EPA) requirement for the oil and gas industry (New Source Performance Standards Subpart OOOO, EPAHQQAR20100505)\*.

Figure 1. I/P transmitters accept a current input and convert it to a proportional pneumatic control signal.



\*Maximum natural gas bleed rate is less than 6SCFH with a 3-15psi output and 17psi natural gas supply.



Compact, rugged, and highly accurate, the IPH<sup>2</sup> (right) and IPX<sup>2</sup> (top) are ideal for installation in harsh field environments.

## Features

- Wide variety of input and output choices. Available with 4-20mA or split range inputs, and 22 direct and reverse output ranges. Reverse output is switch selectable on IPX<sup>2</sup>. Custom ranges are also available.
- Low air consumption and high output volume. The IPH<sup>2</sup> and IPX<sup>2</sup> output as much as 300SCFH and consume as little as 0.08SCFM.
- Accurate and stable. Featuring exceptional ±0.25% of span accuracy and six-month stability, they are ideal for precise applications in difficult to access locations.
- Immune to supply pressure variation. Maintain incredible accuracy even when the supply pressure fluctuates between 20 and 40psig.
- Removable electronics module. In abnormal conditions where a liquid "slug" is present in the air/gas supply of the IPX<sup>2</sup>, the electronics module can be removed to aid in recovery by allowing accumulated liquid to drain more effectively.
- Clog Resistant Filtered Nozzle and Orifice. A larger orifice, combined with an easily replaceable internal filter protects against clogging caused by debris.
- RFI/EMI protection. Special circuit and enclosure designs protect against the harmful effects of radio frequency and electromagnetic interference.

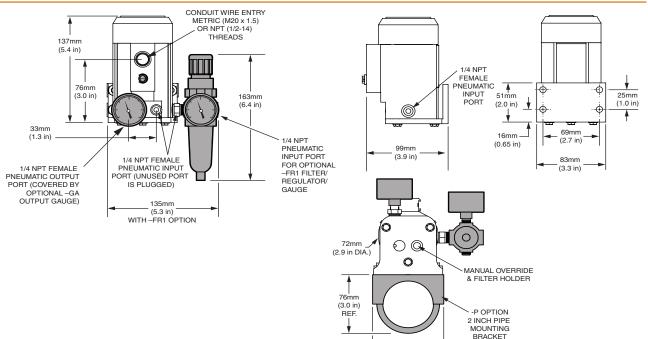
**IPH<sup>2</sup> & IPX<sup>2</sup>** Type 4X & Explosion-Proof Current-to-Pressure (I/P) Transmitters

## Specifications

Accuracy: <±0.25% of span Performance Voltage Drop: Ambient Operating & Storage Performance including the combined effect 5V, maximum Conditions Range: (Continued) of linearity, hysteresis and Air Consumption -40°C to +85°C repeatability (between (Dead-ended): (-40°F to +185°F) 0 and 3psig output, error will At 3-15psig output 20psig **Ambient Temperature** not exceed ±1.0% of span) supply, average steady state Effect: <±0.025% of Stability: Not to degrade from consumption\* of 4.7SCFH span/°C, maximum from stated accuracy for six months (min 4.2SCFH@ 3psig, max -20°C to 80°C: Step Response: <0.2 5.2SCFH@15psig); <±0.1% of span/°C, seconds into 100ml load 40psig supply, max 9SCFH maximum (6 in3) from 10% to 90% of **RFI/EMI Effect:** @15psig output; span; Not guaranteed below 40psig supply, max 10SCFH <±0.25% of span change at in field strengths of 10V/m@ 3psig output @30psig output Supply Pressure Effect: frequencies of 20-1000MHz **Natural Gas Consumption** Negligible from 20-40psig, Vibration Effect: Meets (Dead-ended): ANSI/ISA-75 13.01-1996 steady pressure At 3-15psig output 20psig Air Capacity: (R2007) 5.3.5 as follows: supply, average steady state 5.0SCFM minimum (20psig 5-15Hz, 2mm peak-to-peak; consumption\* of 5.7SCFH, supply, Opsig output) 15-150Hz, 1g; (min 5.1SCFH@ 3psig, max 150-2000Hz, 0.5g Relief Capacity: 2.5SCFM 6.2SCFH@15psig); **Relative Humidity:** minimum (15psig output) 17psig supply, max 5.9SCFH 0-100%, non-condensing Air Supply: Instrument air @15psig output; only, 20-40psig 40psig supply, max 12SCFH Adjustment Zero & Span: Screw adjusts Gas Supply with -NG1 or @30psig output; zero or span by ±10% -NG2 Option: 17-40psig. Mounting Position Effect: minimum, non-interactive Same cleanliness as Negligible, unit can be mounted instrument air. H<sub>2</sub>S not to in any position; refer to user Weight IPH<sup>2</sup>: 1.14kg (2.5 lbs) manual for special conditions of exceed 20ppm IPX2: 2.4kg (5.3 lbs) Maximum Input: 80psig use with natural gas supply or without damage for units with outdoor environments. output pressure rating of >15psig; 45psig without

damage for units with output pressure rating of ≤ 15psig

#### Figure 2. IPH<sup>2</sup> Dimensional Diagram



86mm (3.4 in) \*Average flow rate determined at 9 psig output

Type 4X & Explosion-Proof Current-to-Pressure (I/P) Transmitters

## Ordering Information

Unit	Input	Output*	Supply Pressure	** Options	Housing
Unit Type 4X Current-to- Pressure Transmitter	Input 4-20MA 4-12MA 12-20MA into 250 ohms maximum Custom ranges also available.	0-20PSIG 1-17PSIG 3-15PSIG 3-16.6PSIG 3-18PSIG 3-27PSIG 6-30PSIG .2-1BAR 20-100KPA .2-1KGCM2 .0210MPA Reverse Output <sup>†</sup> : 20-0PSIG	25PSI 22PSI 20PSI 22PSI 23PSI 32PSI 35PSI 1.4BAR 140KPA 1.4KGCM2 .14MPA (IPX <sup>2</sup> only) 25PSI	<ul> <li>-FR1 Coalescing filter, miniature supply line regulator and pressure gauge that reads 0-60psig and 0-4bars</li> <li>-GA1 Output gauge (reads in 0-30psig and 0-2bars</li> <li>-VTD Standard Factory Calibration with NIST Test Data Report</li> <li>IPX<sup>2</sup> ONLY:</li> <li>-NG1 IPX<sup>2</sup> Type 4X unit equipped with electrical wire seal fitting assembly for using Natural Gas (sweet gas consisting of up to 20ppm H2S) as the pneumatic</li> </ul>	Housing IPH <sup>2</sup> ENCLOSURES: WDNS Aluminum body with PBT polyester cover; NPT pneumatic and NPT electrica entry ports WDNA Aluminum body with aluminum cover; NPT pneumatic and NPT electrica entry ports WDMS Aluminum body with PBT polyester cover; M20 x 1.5 metric, pneumatic and electrical entry ports WDMA Aluminum body with aluminum cover; M20 x 1.5, pneumatic and metric
IPX <sup>2</sup> Explosion- Proof and Type 3X* Current- to-Pressure Transmitter		17-1PSIG 15-3PSIG 16.6-3PSIG 18-3PSIG 27-3PSIG 30-6PSIG 12BAR 100-20KPA 12KGCM2 .1002MPA *The unit's output mus pressure to its right. **Supply Pressure is ty (0.3bar) higher than o 'On loss of mA input, t PSI out.	pically 5psi utput pressure.	1 [WDNA]	electrical entry ports IPX <sup>2</sup> ENCLOSURES: EXI Explosion-proof housing with ½-inch NPT, female threaded entry port for connecting the input wiring conduit EXIM* Explosion-proof housing with M20 x 1.5 metric, female threaded entry port for connecting the input wiring conduit NC** Replacement electronics module without enclosure * Not available with the -NG Option. ** Replacement or spare electronic modules must be ordered for specific output ranges (i.e. a 3-15PSIG electronics module cannot be field calibrated for 6-30PSIG). Replacement electronic modules are only available for IPX <sup>2</sup> units with S/Ns greater than 2321590. P suffix indicates enclosure comes equipped with base plate and U-boits for mounting on a 2-inch pipe (i.e. EXIP).
*Type 4X for -NG1 and NG2 options When ordering, sp Model number exa	ample: IPH	12 / 4-20MA / 3-15F	Supply Pressure / O PSIG / 20PSI / -FR1 AR / 1.4BAR / -NG1		

IPX2 / 4-20MA / .2-1BAR / 1.4BAR / -NG1 [NC]

#### Certifications (IPH<sup>2</sup> and IPX<sup>2</sup>)

### ANZEx TestSafe/ANZEz Scheme

**Type n (IPX<sup>2</sup>: Air only)** Ex nA IIC T6@55°C

Intrinsically-Safe Ex ia IIC T4@85°C /T5@70°C



#### CE Conformant – EMC Directive 2014/30/EU EN61326-1

**Environmental Protection:** 

IPH<sup>2</sup> Type 4X IPX<sup>2</sup> (-Air), Type 3X & IP56 IPX<sup>2</sup> (-NG), Type 4X & IP66

Certifications (IPX<sup>2</sup>only)



Canadian Standards Association (CSA) Non-Incendive, Type n (Air only) Class I, Division 2, Groups A, B, C & D Ex nA IIC

#### Intrinsically-Safe

Class I, Divisions 1 & 2, Groups A, B, C & D Class II, Divisions 1 & 2, Groups E, F & G Class III, Divisions 1 & 2 Ex ia IIC; Zone 0, AEx ia IIC T4/T4A/T5

#### Explosion/Flame Proof

Class I, Division 1, Groups A, B, C & D Class II, Divisions 1 & 2, Groups E, F, & G Class III, Divisions 1 & 2 Ex d IIC; Zone 1, AEx d IIC T4/T4A/T5 Temperature Codes: T4/T5/T6 T4@85°C/T5@70°C/T6@55°C Maximum Operating Ambient

Temperature Codes: T4/T4A/T5 T4@85°C/T4A@70°C/T5@55°C Maximum Operating Ambient



#### SIRA/ATEX Directive 2014/34/EU Intrinsically-Safe II 1G Ex ia IIC T4 Ga

Ta =  $-40^{\circ}$ C to  $+85^{\circ}$ C

MII/ATEX Directive 2014/34/EU Type n (Air only) II 3G Ex nA IIC T6



Figure 3. IPX<sup>2</sup> Dimensional Diagram

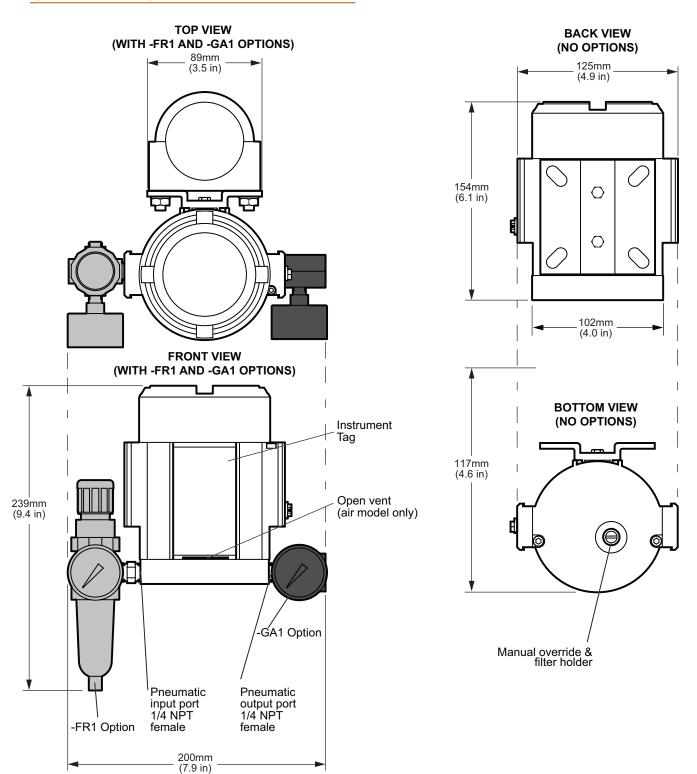
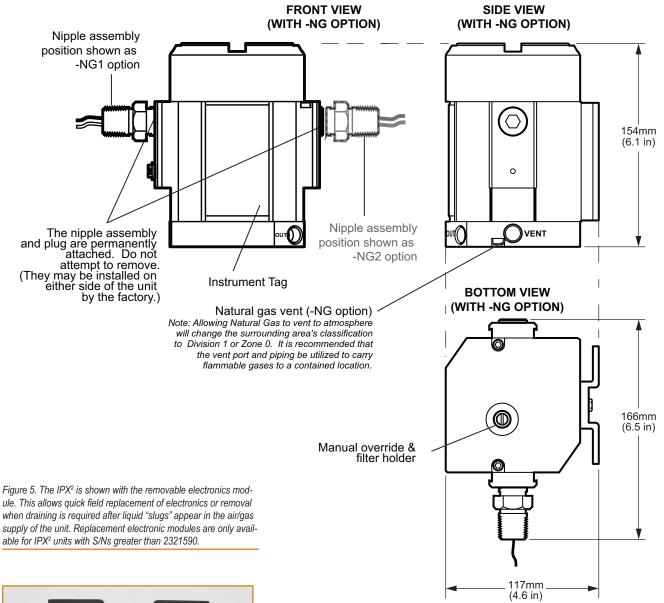




Figure 4. IPX<sup>2</sup> with -NG1 & -NG2 Option Dimensional Diagram







## **Current-to-Pressure Product Solutions**

## IPT<sup>2</sup> DIN-style Current-to-Pressure Transmitter



The high-performance IPT<sup>2</sup> Current-to-Pressure (I/P) DIN-style Transmitter converts a current signal to a pneumatic signal so that an electronic-based system such as a DCS, PLC, or PC can control a pneumatic actuator, valve, or damper drive. Available models accept a wide range of current inputs (4-20mA, 4-12mA, and 12-20mA) and provide a proportional pneumatic signal (3-15psig, 0.2-1 Bar, 20-100kPA, etc.).

### Features:

- 22 direct and reverse output ranges
- Low air consumption and high output volume
- High accuracy and fast response
- Immune to supply pressure variation
- Clog-resistant design, clean start up
- RFI/EMI protection

## IPF Field-Mounted Current-to-Pressure Transmitter



The rugged IPF Field-Mounted Current-to-Pressure Transmitter is designed specifically for installation in harsh environments. The two-wire IPF accepts a 4-20mA or 10-50mA input. It converts the input to a 3-15psig, 0.2-1bar, 15-3psig or 1-0.2bar pneumatic output signal, or to a wide variety of other commonly used pneumatic outputs and is available with an optional coalescing filter/regulator that combines both an air filter and a miniature supply line regulator.

### Features:

- Polyetherimide thermoplastic housing designed to meet NEMA 4X, IP55 requirements
- High technology sensor is insensitive to shock and vibration
- RFI/EMI protection

## **Current-to-Pressure Product Solutions**

## **PIT, PIF & PIX Pressure-to-Current Transmitters**



This rugged and reliable family of pressure-to-current transmitters provide an economical solution when a pneumatic device must interface with a data acquisition control system, controller, recorder, or other electronic instrument. Compact, yet powerful, these units accept a pneumatic signal (3-15 psig, 0.2-1 bar, 3-27 psig, etc.) and accurately convert it to a proportional 4-20mA (or 10-50mA) output.

Features:

- Control Room and Field Mounting with a wide variety of housings
- Perform with exceptional accuracy (±0.2% of span) even in unstable environments
- Self-sealing pneumatic connection allows disconnection with no air loss

## PIH Field-Mount Pressure-to-Current Transmitter



The durable PIH Pressure-to-Current Transmitter provides an economical solution for any process that requires a rugged instrument capable of interfacing a pneumatic device with a data acquisition/control system, controller, recorder, or other electronic instrument. This compact yet powerful unit accepts most pneumatic signals (3-15 psig, 0.2-1 bar, 3-27 psig, etc.) and accurately converts them to a proportional 4-20mA output.

Features:

- Water tight, dust-tight, and resistant to corrosion and chemicals
- High-technology sensor allows the PIH to perform with exceptional accuracy in unstable environments
- RFI/EMI protection
- Reverse Output Option

### Demand Moore Reliability • www.miinet.com

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